



TECHNICAL DATA
Polishing cloths

Application area	Polishing cloth *	Cloth type	Fabric	Resilience	Hardness	Abrasive/Grain size	Surface diameter sizes
 Coarse polishing of soft metals. Fine polishing of hard materials	MD-Plan DP-Plan		Coated, woven polyester	Very low	Hard	Diamond / 15 - 3 µm	200 mm/8 "" 250 mm/ 10 "" 300 mm /12 "" 350 mm/ 14 ""****
 Coarse polishing of soft metals. Fine polishing of hard and brittle materials	MD-Pan DP-Pan		Impregnated non-woven technical textile	Very low	Hard	Diamond / 15 - 1 µm	200 mm/8 "" 250 mm/ 10 "" 300 mm /12 "" 350 mm/ 14 ""****
 Coarse and fine polishing of ferrous metals and non-ferrous metals, coatings and plastics	MD-Sat DP-Sat		Woven acetate	Medium	Hard	Diamond / 9 - 3 µm	200 mm/8 "" 250 mm/ 10 "" 300 mm /12 ""
 Coarse and fine polishing of all materials	MD-Dac DP-Dac		Satin woven acetat	Medium	Hard	Diamond / 9 - 3 µm	32 mm / 1,25 "" 200 mm/8 "" 250 mm/ 10 "" 300 mm /12 "" 350 mm/ 14 ""****
 Coarse and fine polishing of ferrous and non-ferrous metals, coatings, ceramics and plastics	MD-Dur DP-Dur		Satin woven natural silk	Medium	Hard	Diamond / 9 - 1 µm	32 mm / 1,25 "" 200 mm/8 "" 250 mm/ 10 "" 300 mm /12 "" 350 mm/ 14 ""****
 Fine polishing of ferrous and non-ferrous metals and polymers	MD-Mol DP-Mol		Taffeta woven 100% wool	High	Soft	Diamond / ≤ 3 µm	32 mm / 1,25 "" 200 mm/8 "" 250 mm/ 10 "" 300 mm /12 "" 350 mm/ 14 ""****
 Fine polishing of ferrous and non-ferrous metals and polymers	MD-Mol APS MD-Mol APS is developed for fully automated preparation equipment		Taffeta woven 100% wool	High	Soft	Diamond / ≤ 3 µm	300 mm /12 "" 350 mm/ 14 ""****
 Fine polishing of sintered carbides and steels	MD-Plus DP-Plus		Synthetic nap	High	Soft	Diamond / 3 µm	200 mm/8 "" 250 mm/ 10 "" 300 mm /12 "" 350 mm/ 14 ""****
 Fine and ultra-fine polishing of all materials	MD-Floc DP-Floc		Synthetic nap	Very High	Very Soft	Diamond, oxide polishing / ≤ 3 µm	200 mm/8 "" 250 mm/ 10 "" 300 mm /12 "" 350 mm/ 14 ""****

*MD cloths are attached directly on to a Magnetic disc, DP/OP cloths are selfadhesive.

** Only available in MD version